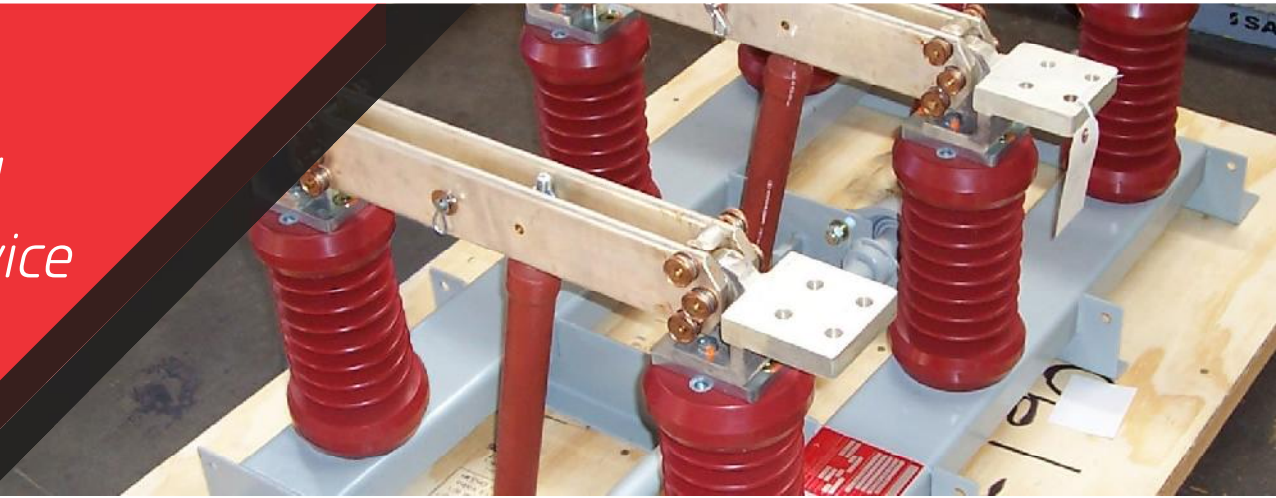


## Parts and Field Service



PACS Switchgear LLC has a highly skilled service department with over 30 years of experience at troubleshooting, service, start-up and commissioning of switchgear.

Our technicians are willing and able to travel worldwide whenever needed. PACS Switchgear LLC also offers an extensive line of spare parts for your existing gear and more.



### *Full-service solutions*

- Replacement and spare parts
- Technical trouble shooting
- Worldwide field service capabilities
- Switchgear start-up/commissioning
- Field testing and calibration of circuit breakers
- Switchgear maintenance program
- Training classes on switchgear operation



### *Equipment Maintenance Program*

Proper maintenance of switchgear will keep your system running well and extend the life of your equipment. We recommend a yearly maintenance program that includes:

- Verifying the proper torque on the bus connections.
- Main circuit breaker testing and inspections, verifying both mechanical and electrical operations.
- Performing Megger and Hi-Pot testing to prove the integrity of the bus insulation system, all in accordance with ANSI and IEEE standards.

### *Replacement & Spare Parts*

PACS offers a wide variety of replacement, refurbished and spare parts such as:

- Clusters and primary disconnects
- Epoxy bushings
- Basic bus insulation including insulators, phenolic, shrink tubing, and Epoxy dip bus
- Replacement bus
- Replacement Breakers
- Replacement Non-Load Break & Ground Switches
- Replacement Motor Operators
- Upgraded modifications



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